# Pro-Active Accessories Management

Flexible, cost effective management of critical on and off engine components.

Our OEM partnerships allow us to deliver a flexible, cost effective maintenance and management programme for on and off engine accessories.

PAM offers an affordable, reliable and structured solution to managing spare stock, supplying exchange units and overhauling installed components reducing both risk and downtime for our customers. Over the years, we have invested heavily in OEM components to offer an extensive pool that is available for immediate exchange.

With engine uptime being an essential part of any operators business, our dedicated customer support team, available 24/7 365 days a year, give our clients assurance that their bespoke management package exceeds far beyond any alternative.



# Stock Management

Our stock management services give customers peace of mind that their spare components are service ready all year round.

- Full OEM warranty and certification. - Full OEM testing prior to despatch. - Despatched within 24 Hours. - Reduce in-house liability and costs. - Low cost management.

# Service Exchange

An extensive pool of spare components avoids costly downtime and reduces large capital outlays.

- All fuel systems, accessories and auxiliaries available.
- Full OEM warranty and certification.
- Full OEM testing prior to despatch.
- Despatched within 24 Hours.

Reduce in-house liability and costs. Low cost exchange fees. Available for both scheduled and unscheduled outages.

# Component Repair

A "one-stop" overhaul, repair and testing facility for the entire range of fuel systems, accessories and auxilia-

- Reduced turnaround times.
- OEM approved.
- Unique and exclusive approvals.
- Competitive pricing.



For further information on our product and service capabilities, please visit our website at www.score-energy.com

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Fuel Systems, Accessories and Auxiliaries

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TB5000 is a trademark of Siemens AG, which is not affiliated with Score Group plc.

# Fuel Systems, Accessories and Auxiliaries

Unique OEM approvals and the latest aeroderivative service facilities allows the support of a vast range of equipment across many engine types manufactured by General Electric and Rolls-Royce.

Our goal has always been to provide complete customer satisfaction by delivering flexible, cost effective and reliable solutions which combine quality, technical innovation and improved performance.

A high quality and unparalleled turn around service utilising OEM parts and procedures ensure maximum performance and life span whilst retaining engine warranty. Our dedicated team of over 200 staff form a worldwide service network of partner support that operates 24 hours a day, 365 days a year.

Our customer base includes manufacturer and independent service centres, end users and OFM's throughout the world.

As a result of our commitment to work with original equipment manufacturers to continually develop the quality of service, equipment and repair processes, we are able to offer our customers a unique and unrivalled service.



"The only facility in the world approved to overhaul, repair, test and upgrade the complete range of LM gas turbine fuel nozzles. pre-mixers and accessories"





"The only full service provider outside Woodward U.S.A. "

An exclusive approval with Parker allow Score Energy to be the only authorised DLF (Dry Low Emission) pre-mixer overhaul, repair, testing and supply facility in the world. This approval extends to the entire range of SAC nozzles and Lube and

All overhaul procedures are managed "in-house" utilising the latest tools, technology and testing

We hold the world's largest stock of DLE pre-mixer spares allowing us to provide our customers with an unparalleled turnaround service.

Score Energy is an Authorised Independent Service Facility (AISF) for the overhaul, repair, test and management of Aeroderivative and Heavy Duty Gas Turbine product lines.

Our purpose built workshop offers unique, state of the art testing equipment and repair workspace. comprehensive spares inventory and immediate availability of products for supply and service exchange.

Features of our facility include:

- . The world's only gas flow test facility outside Woodward's own in the U.S.A.
- DLE gas valve profiling.
- · OEM trained technicians
- Full performance testing capabilities of 'on' and 'off' engine accessories.
- · Live, online customer witness testing.

# **ENGINE CAPABILITIES**

#### **General Electric**

SAC and DLE LM1600 LM2500 LM5000 LM6000

LMS100

Frame

# Siemens

TA1750 TB3000 TB4000 TB5000 TB5400 TD4000 SGT100

SGT300

SGT400

# **Rolls-Royce**

Allison Avon Olympus



Specialised Cleaning Processes



Automated Orbital Welding



Flow and Spray Performance Testing Pressure Testing Pyrolitic and Ultrasonic cleaning cycles to Optimal nozzle positioning for reduced temperature deviation



Vacuum Brazing and Heat Treatment Rotary homogenous TIG welding of nozzle Advanced repair schemes and manufacturing techniques.



External envelope and internal circuit



Inspection and Quality Assurance OEM trained technicians working to the









